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<http://www.ebay.com/bhp/mercury-25-hp-manual>

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<http://www.autorepairmanuals.biz/page/608045>

Mariner Manuals: Mariner Outboards: 25 HP Replies: Thread Title: Forum 1981 Mariner 25 HP - Repair cylinder Block Cooling passage (with Techno Weld?)

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[http://boatspecs.iboats.com/Mariner\\_by\\_Mercury\\_Marine\\_25E\\_25hp\\_1997/bpe/57e15717](http://boatspecs.iboats.com/Mariner_by_Mercury_Marine_25E_25hp_1997/bpe/57e15717)

This 1990-1993 Mariner 25-275 hp Outboard Boat Engine Repair Manual provides detailed service information, step-by-step repair instruction and maintenance

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